



REBEL EMP 285ic



REBEL EMP 205ic AC/DC



REBEL IS TAKING THE INDUSTRY  
BY STORM. **AGAIN.**

# ALL-PROCESS AND INDUSTRIAL MACHINES JOIN THE EVER-GROWING REBELLION.

**REBEL**  
AC/DC

REBEL EMP 205ic AC/DC

REBEL EMP 215ic

REBEL EM 215ic



	REBEL 205ic AC/DC <small>NEW</small> Available 2nd Quarter 2018			REBEL 215ic
Wire Range	Full range of .030 solid wire Solid wire: .023-.045 Flux-Cored: .030-.045			Full range of .030 solid wire Solid wire: .023-.045 Flux-Cored: .030-.045
Rated Output (amps @ duty cycle)	<b>MIG</b> 110 A @ 100% 150 A @ 40% 205 A @ 25%	<b>STICK</b> 100 A @ 100% 125 A @ 60% 170 A @ 25%	<b>AC/DC TIG</b> 110 A @ 100% 125 A @ 60% 205 A @ 25%	110 A @ 100% 150 A @ 40% 205 A @ 25%
Max Output	<b>MIG/STICK</b> 235 A	<b>AC/DC TIG</b> 205 A	235 A	
Input Rating	110 V-230 V (operating range 90 V-270 V)			110 V-230 V
Max Plate Thickness	24 ga., 3/8 in.			24 ga., 3/8 in.
Spool Capable	4 in., 8 in.			4 in., 8 in.
Weight	49 lb.			40 lb.
Available Models and Processes	<b>EMP 205ic AC/DC TRUE ALL-PROCESS</b> MIG, Flux-Cored, Stick, DC TIG, AC TIG HF			<b>EMP 215ic TRUE MULTI-PROCESS</b> MIG, Flux-Cored, Stick, DC TIG <b>EM 215ic</b> MIG, Flux-Cored

New this season, meet the world's first-ever portable all-process machine, Rebel EMP 205ic AC/DC, which runs every process like it was born to. And then there's the most industrial Rebel yet – Rebel EMP 285ic. New or not, every Rebel outperforms the competition and stands up to any challenge with a rugged multi-handle roll cage, steel unibody construction, and IP23S-level protection for outdoor use.

REBEL EMP 235ic

REBEL EM 235ic

REBEL EMP 285ic 1ph

REBEL EMP 285ic 3ph



NEED TO KNOW MORE? VISIT [ESAB.COM/REBEL](http://ESAB.COM/REBEL) TO LEARN ABOUT THE WHOLE REBEL FAMILY.

	REBEL 235ic	REBEL 285ic <small>NEW</small>				
	Full range of .035 solid wire Solid wire: .023–.045 Flux-Cored: .030–.052	Full range of .045 solid wire Solid wire: .023–.052 Flux-Cored: .030–.060				
	160 A @ 100% 200 A @ 60% 235 A @ 40%	<table border="1"> <tr> <th>1ph unit</th> <th>3ph unit</th> </tr> <tr> <td>160 A @ 100% 220 A @ 60% 285 A @ 40%</td> <td>200 A @ 100% 265 A @ 60% 285 A @ 50%</td> </tr> </table>	1ph unit	3ph unit	160 A @ 100% 220 A @ 60% 285 A @ 40%	200 A @ 100% 265 A @ 60% 285 A @ 50%
1ph unit	3ph unit					
160 A @ 100% 220 A @ 60% 285 A @ 40%	200 A @ 100% 265 A @ 60% 285 A @ 50%					
	250 A	300 A (1ph) 350 A (3ph)				
	110 V–230 V	110 V–230 V (1ph) 460 V–575 V (3ph)				
	24 ga., 1/2 in.	24 ga., 1/2 in.				
	4 in., 8 in., 12 in.	4 in., 8 in., 12 in.				
	53 lb.	70 lb.				
	<b>EMP 235ic TRUE MULTI-PROCESS</b> MIG, Flux-Cored, Stick, DC TIG <b>EM 235ic</b> MIG, Flux-Cored	<b>EMP 285ic 1PH/3PH TRUE MULTI-PROCESS</b> MIG, Flux-Cored, Stick, DC TIG				

# UNRIVALED SERVICE AND SUPPORT.

Every Rebel is backed by our commitment to superior customer service and support. Our skilled customer service department is prepared to quickly answer any questions, address problems, and help with maintenance and upgrading of machines.

For more information on the full line of Rebels, visit [esab.com/rebel](http://esab.com/rebel).

## 3-YEAR WARRANTY.

ESAB's industry-leading service and support means that if customers do need help, they'll be protected by the most comprehensive warranty in the business.



## 100% SATISFACTION GUARANTEE.

If there's anything – and we mean anything – you're not completely happy with in your first 100 days with your machine, ESAB will make it right, or your money back.



ESAB / [esab.com](http://esab.com)



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