

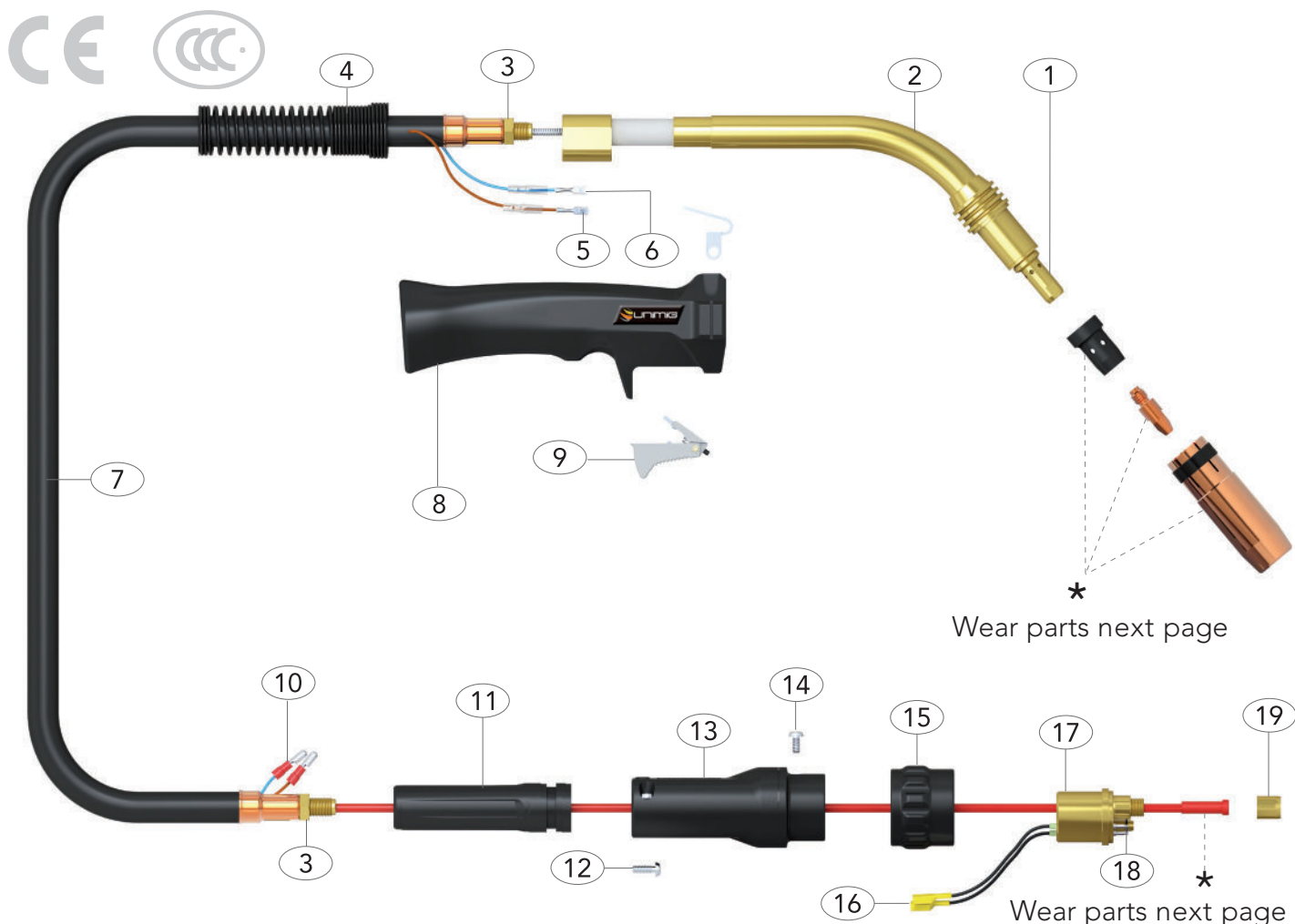
Suregrip Series

SB38 MIG TORCH



380A Air Cooled MIG Welding Torch

Rating: 360A CO2 340A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires



Torch Model			
Description	Part Number		
	3 Mt	4 Mt	5 Mt
SB38 Suregrip Ergo Torch Package	SB38-3M	SB38-4M	SB38-5M

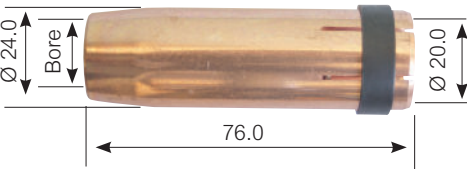
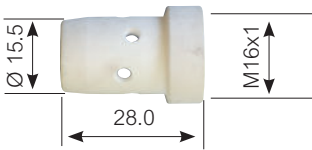
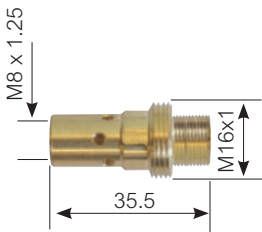
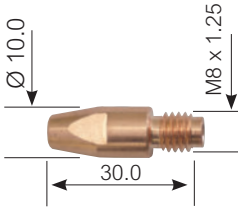
Spare Parts			
Part Number	Description	Part Number	Description
1	UB5003 Insulating Washer	10	UB1522 Cable Terminal Male
2	SNK38 Swan Neck Assembly	11	UC3641 Cable Support
3	UB1505 Lock Nut	12	UB1542 Gun Plug Housing Screw
4	UB8018 Spring Cable Support	13	UC1518 Gun Plug Body Housing
5	UB1521 Cable Terminal	14	UB1526 Gun Plug Screw
6	UB1521-C Cable Terminal Cover	15	UC1519/S Gun Plug Nut
7	UB3609-30 Hyperflex Cable Assembly X 3mt	16	UB1523 Gun Plug Terminal Female
	UB3609-40 Hyperflex Cable Assembly X 4mt	17	UB1528 Gun Plug Body C/W Spring Pins
	UB3609-50 Hyperflex Cable Assembly X 5mt	18	UB1524 Gun Plug 'O' Ring
8	UP1578 Bladeswitch Handle Assembly	19	UB1525 Liner Nut
9	UB1408/B Bladeswitch Trigger Assembly		

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Front end consumables



SB38 Contact Tips M8

Part Number	Description	
PCT0005-08	Contact tip M8 Steel Wire (0.8mm)	QTY10
PCT0005-09	Contact tip M8 Steel Wire (0.9mm)	QTY10
PCT0005-10	Contact tip M8 Steel Wire (1.0mm)	QTY10
PCT0005-12	Contact tip M8 Steel Wire (1.2mm)	QTY10
PCT0005-16	Contact tip M8 Steel Wire (1.6mm)	QTY10
PCTZR0005-09	Contact tip Long Life (0.9mm)	QTY10
PCTZR0005-12	Contact tip Long Life (1.2mm)	QTY10
PCTAL0005-09	Contact tip M8 Alloy Wire (0.9mm)	QTY10
PCTAL0005-10	Contact tip M8 Alloy Wire (1.0mm)	QTY10
PCTAL0005-12	Contact tip M8 Alloy Wire (1.2mm)	QTY10
PCTAL0005-16	Contact tip M8 Alloy Wire (1.6mm)	QTY10

SB38 Tip Holder

Part Number	Description	
PCTH38	Tip Holder M8 SB38	QTY2

SB38 Gas Diffuser

Part Number	Description	
PCGD38	Gas Diffuser (Suit SB38)	QTY2

SB38 Gas Nozzle

Part Number	Description	
PGN38CON	Gas Nozzle Conical	QTY2
PGN38CYL	Gas Nozzle Cylindrical	QTY2
PGN38TAP	Gas Nozzle Tappered	QTY2

Liners



SB38 Liners

Part Number	Description	
SLB3M	Blue Steel Liner 3 Metre	} 0.6 - 0.8mm
SLB4M	Blue Steel Liner 4 Metre	
SLB5M	Blue Steel Liner 5 Metre	
SLR3M	Red Steel Liner 3 Metre	} 0.9 - 1.2mm
SLR4M	Red Steel Liner 4 Metre	
SLR5M	Red Steel Liner 5 Metre	
SLY3M	Yellow Steel Liner 3 Metre	} 1.2 - 1.6mm
SLY4M	Yellow Steel Liner 4 Metre	
SLY5M	Yellow Steel Liner 5 Metre	
TLB3M	Blue Aluminium Liner 3 Metre	} 0.6 - 0.8mm
TLB4M	Blue Aluminium Liner 4 Metre	
TLR3M	Red Aluminium Liner 3 Metre	} 0.9 - 1.2mm
TLR4M	Red Aluminium Liner 4 Metre	
TLY3M	Yellow Aluminium Liner 3 Metre	} 1.2 - 1.6mm
TLY4M	Yellow Aluminium Liner 4 Metre	
NKSTL	Neck Spring for Aluminium	

These parts are manufactured in China and are offered as replacement parts suitable for "BINZEL®" style torches.